SURTEC®, Inc. *Surface Technology*

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SURTEC® *"CERTIFIED"* GREEN
924 GRAPHIC CLEAN GREEN

GC-924

INK REMOVER CONCENTRATE

DESCRIPTION:
924 GRAPHIC CLEAN GREEN is a concentrated, environmentally friendly ink remover containing a balanced formula for the fast complete removal of Flexo and water washable printing inks. 924 GRAPHIC CLEAN GREEN provides low foaming and easy rinsing. 924 GRAPHIC CLEAN GREEN is low VOC, contains no harsh solvents and is APEO free. When used according to directions, 924 GRAPHIC CLEAN GREEN is safe to use on rubber and plastic die materials.

DIRECTIONS:
Dilute each part of 924 GRAPHIC CLEAN GREEN with 15 to 64 parts of water for the removal of Flexo and water washable inks from rubber and metal printing rolls, dies and other equipment. 924 GRAPHIC CLEAN GREEN is also effective for cleaning out ink lines. For difficult to remove glycol base inks, a prespray of 924 GRAPHIC CLEAN GREEN at higher concentration will provide quicker removal. As with any strong cleaner, rubber gloves should be used to prevent the removal of natural oils from the skin.

SPECIFICATIONS:

COLOR:	Green
ODOR:	Pine
pH:	11.6 + 0.2 (concentrate) 10.8 + 0.2 (10% dilution with water) 9.9 + 0.2 (1% dilution with water)
FLASH POINT:	None (C.O.C. Method)
SURFACE TENSION:	29 dynes per cm.(at 2 oz. per gallon dilution)
V.O.C. CONTENT:	Less than 0.25%
DILUTION USE RANGE:	1:15 to 1:64
DETERGENT TYPE:	Nonionic/anionic
BIODEGRADABLE:	Yes
SPECIFIC GRAVITY:	1.04
DENSITY:	8.68 pounds per gallon
SOLUBILITY IN WATER:	100% (hard, soft and/or deionized water)
SHELF LIFE:	Minimum 1 year from date of sale
FREEZE/THAW STABILITY:	Minimum 3 cycles (A.S.T.M. Test D-3209-82)
PACKAGE SIZES:	4 x 1 gallon jugs 5 gallon Twin Pack (2 x 2.5 gal. bottles/case) 55 gallon drums 275 gallon recyclable intermediate bulk container (IBC)

THE GREEN SYSTEM BY SURTEC®

rev. 8/28/07

SURTEC warrants this product to be of consistent quality. SURTEC'S warranty is limited to the replacement of product proven defective. The user assumes all other risks and liabilities resulting from the use of this product. If you have any questions, please call SURTEC at (209) 820-3700.