SURTEC®, Inc. *Surface Technology*

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GRAPHIC CLEAN

DC-218

INK REMOVER CONCENTRATE

DESCRIPTION:
GRAPHIC CLEAN is a concentrated, low VOC ink remover containing a balanced formula for the fast complete removal of Flexo and water washable printing inks. GRAPHIC CLEAN provides low foaming and easy rinsing. When used according to directions, GRAPHIC CLEAN is safe to use on rubber and plastic die materials. As with any strong cleaner, rubber gloves should be used to prevent the removal of natural oils from the skin.

DIRECTIONS:
Dilute each part of GRAPHIC CLEAN with 15 to 64 parts of water for the removal of Flexo and water washable inks from rubber and metal printing rolls, dies and other equipment. GRAPHIC CLEAN is also effective for cleaning out ink lines. For difficult to remove glycol base inks, a prespray of GRAPHIC CLEAN at higher concentration will provide quicker removal.

SPECIFICATIONS:

COLOR:	Green
ODOR:	Pine
pH:	12.2 ± 0.2 (concentrate) 11.3 ± 0.2 (10% dilution with water) 10.4 ± 0.2 (1% dilution with water)
FLASH POINT:	None (C.O.C. Method)
SURFACE TENSION:	29 dynes per cm.(at 2 oz. per gallon dilution)
V.O.C. CONTENT:	Less than 0.25% by weight or less than 3 grams per liter (0.025 lbs. per gallon) in the concentrate; no more than 0.02% by weight or 0.2 grams per liter (0.002 lbs. per gallon)
DILUTION USE RANGE:	1:15 to 1:64
DETERGENT TYPE:	Nonionic/anionic
BIODEGRADABLE:	Yes
SPECIFIC GRAVITY:	1.04
DENSITY:	8.68 pounds per gallon
SOLUBILITY IN WATER:	100% (hard, soft and/or deionized water)
SHELF LIFE:	Minimum 1 year from date of sale
FREEZE/THAW STABILITY:	Minimum 3 cycles (A.S.T.M. Test D-3209-82)
PACKAGE SIZES:	4 x 1 gallon jugs 5 gallon Twin Pack (2 x 2.5 gal. bottles/box) 55 gallon drums 275 gallon recyclable intermediate bulk container (IBC)

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SURTEC warrants this product to be of consistent quality. SURTEC'S warranty is limited to the replacement of product proven defective. The user assumes all other risks and liabilities resulting from the use of this product. If you have any questions, please call SURTEC at (209) 820-3700.